

Threading our way to Excellence

"TRU-THREAD" synonymous with Quality Thread & Plain Gauges was established in 1982.

During this journey of four decades, we have built world-class manufacturing and calibration facilities.

The excellent manufacturing setup enables us to produce gauges 'TRUE' to the specification.

The precision of manufactured gauges is checked in our well-equipped calibration lab.



Manufacturing facilities in India certified for ISO 9001 QMS by TUV-SUD



Calibration lab in India accredited for ISO 17025-2017

Visit our website www.truthread.eu for the latest status of ISO certification & accreditation scope of calibration lab and its CMC.



Our Product Range covers almost all types of Thread Profiles

Plain Plug	Unified	Wire Threads/STI	Buttress & Saw Tooth	Taper -DIN 158
Snap Gauge	BSW/BSF/Whits	Pipe Threads - G	BSPT/ R/Rc/Rp	BS EN ISO 11363
Plain / Setting Ring	BA, BS Cycle	ACME & Stub Acme	NPT/NPTF/PTF	API – 5B & 11
ISO Metric	BS Conduit & PG	Trapezoidal	NGT/ SGT	API - Spec 7/2

In addition to these we offer customised solutions for gauging based on your requirements.

Our esteemed customers are spread in all types of Engineering industries

- | Boilers / Pressure vessels.
- | Fasteners.
- | Automobiles & components.
- | Medical Equipment
- | Defense equipment.
- | Hydraulics.
- | Aerospace.
- | Pneumatics.
- | Dairy equipment.
- | Machine tools.
- | Agro equipment.
- | Scuba diving equipment
- | Electric Vehicles
- | Oli & Gas



Calibration Certificates

www.truthread.com
TRUTHREAD
Truthread Gauges & Tools Pvt. Ltd.
CIN : U17231PN1982PTC027369

Regd. Off.: T-83, M.I.D.C. BHOSARI, PUNE - 411 026, INDIA.
Tel.: +91-20-4676 9500, 4676 9505, 4678 1234.
mktg@truthread.com | export@truthread.com | cal@truthread.com

CALIBRATION CERTIFICATE

Receipt Date 27/07/2021	Calibration Date 28/07/2021	Issue Date 28/07/2021	Next due Date (by customer)	ULR- CC284221000001034F	Certificate No. N2021/01034
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Customer Name & Address:
Sanyal Industrial Equipments Pvt. Ltd.
Plot No. 10/10
S.V.P. Road
Village: 27/108 Wadgaon, Maharashtra, India

Description /Size: **2-12 UN 2B Go & Nogo Plug**
Specification: ASME B 1.2-1983
Calibration Procedure: As per Calibration Procedure No. TTG/CL/CI.05

1. Mechanical Calibration - I. Dimension [Basic Measuring Instruments, Gauge etc.]

Equipment & Masters used for Calibration	Traceability
Floating Carriage Micrometer	Calibrated by NABL accredited Lab No. CC2656, Certificate No. CGIL/2021/0426/E-002 Dated 26/04/2021 valid up to 25/04/2023
Cylindrical Setting Master	Calibrated by NABL accredited Lab No. CC2656, Certificate No. CGIL/2021/0603/C-002 dated 04/06/2021 valid up to 03/06/2023
Thread Measuring Wires (2 Wire unit)	Calibrated by NABL accredited Lab No. CC2656, Certificate No. CGIL/2021/0603/C-001 dated 04/06/2021 valid up to 03/06/2023

Measurements are traceable to SI units through unbroken chain of calibration by NMI /ISO 17025 accredited laboratories.
* Measurement uncertainty is at coverage factor k =2, coverage probability of 95.45% for normal distribution.

CALIBRATION RESULTS		(Unit of Measurement -mm)		Remarks
Parameter / size	Specified	Actual Reading	* Measurement Uncertainty	
GO				
Major Diameter	50.8000±0.0152	50.8132 / 50.8140	± 0.0018	
Pitch Diameter	49.4258±0.0102	49.4326 / 49.4329	± 0.0018	
NOGO				
Major Diameter	50.5434±0.0152	50.5320 / 50.5324	± 0.0018	
Pitch Diameter	49.6265±0.0102	49.6208 / 49.6213	± 0.0018	

Environmental Conditions: Temp. 20.4°C Humidity 52.1% RH
Calibrated By: Ritu Gupta, Calibration Engineer
Authorized By: Kirti Kulkarni, Cal. Lab Manager

§ This certificate is digitally approved & does not require Signature.

1) This certificate shall not be reproduced, except in full, unless written permission for abstract is obtained from Truthread Gauges & Tools Pvt. Ltd.
2) Calibration results reported in this certificate are valid at the time of and under the stated conditions of measurement.
3) This certificate refers only to the particular item(s) submitted for calibration.

----- END OF CERTIFICATE -----

POA/2021-22/0888 Dtd 27/07/2021 OUT/141465 TTG/CL/FR.28 (Issue date: 00/15 Feb 20/Rev./ date: 01/28 Oct 20) Page 1 of 1

- Calibration certificate issued by our Lab accredited for ISO 17025 standard with ILAC-MRA logo. (A4 Size)
- These Certificates are changeable.
- With Mutual Recognition Agreement (MRA) & ILAC logo, our calibration certificates are accepted across the world.

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Truthread Gauges & Tools Pvt. Ltd.
CIN : U17231PN1982PTC027369

CALIBRATION CERTIFICATE

Customer: Laxmi Circle	Certificate No. S21/014688
Size: M18-kg Go Ring	Issue Date: 06/08/2021
Specification: ISO 965-2013 & Gauging Practice ISO 1560-1:2006	Dimensions in mm

Calibrated Parameters	Specified	Observed	NOGO ID No.	
			Specified	Observed
Major Diameter	Min. 18.1485	Clearing OK		
Pitch Diameter	18.3260 ± 0.0090	18.326		
Minor Diameter	15.2520 ± 0.0090	15.248		
Pitch Error	2.5000 ± 0.0050	0.002		
Flank Angle	30° ± 10'	30°13'28"56"		

Measurements Carried out at 20 ± 1 C & RH 50 ± 10. Measurements are traceable to SI units through unbroken chain of calibration by NMI/ISO 17025 accredited Laboratories.
OUT/141089(E, EA89508)
Calibrated By: Rajesh Gavari

TTG/AFR.13 (Issue/ date: 00/15 Feb 20/Rev./ date: 00/15 Feb 20)

§ This certificate is digitally approved & does not require Signature.

Calibration certificate issued with each gauge free of cost. It covers all important parameters of Threads. (Size : 21x10cms.)

Our satisfied Customers are spread all over the world.

- Australia
- Croatia
- Maldives
- Russia
- Taiwan
- Argentina
- Germany
- Oman
- Spain
- Turkey
- Brazil
- Israel
- Portugal
- South Africa
- Tunisia
- Canada
- Italy
- Poland
- Singapore
- USA
- Chile
- Japan
- Qatar
- Sweden
- UAE
- China
- Malaysia
- Romania
- Thailand
- UK

- We have established a marketing office and warehouse in central Europe, in the city of Wroclaw, Poland.
- Our warehouse stocks a wide range of standard gauges. This is to facilitate easy access to our European customers.
- Our professionally trained team is happy to serve our customers with quality products, quick & efficient service, and a short delivery time.

For your Gauging needs, Contact us.



Tru-Thread Europe Sp. z o.o.

ul. Wroclawska 13, 55-100 Trzebnica POLAND

Phone No. + 48 609 002 085

Email: contact@truthread.eu www.truthread.eu